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Original Article

The Performance of Iron Nanocomposites as Persulfate Activators in Permeable Reactive Barrier Technology for Treatment of Landfill Leachate

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Abstract

Landfill leachate contains a large organic load and a wide spectrum of pollutants, and it needs appropriate treatment to reduce the severity of these contaminants. Therefore, the present study aimed to remove chemical oxygen demand (COD) and ammonia (NH₃) as target contaminants from the landfill leachate. To this end, the zero-valent iron nanofibers/reduced ultra-large graphene oxide (ZVINFs/rULGO) and converter sludge (CS) were used as persulfate (PS) activators in permeable reactive barrier (PRB) technology for removing COD and $NH₃$. The Box–Behnken design (BBD) was employed to determine the possibility of using each activator and optimize three parameters: activator, pore volume (PV), and flow (mL/min) using target contaminants. In the Batch process, the effects of pH, activator concentration, and PS/COD mass ratio on COD removal were examined. The BBD experiments provided a satisfactory predictive model, indicating that ZVINFs/rULGO is superior to CS when used as activators of PS in PRB technology. The biochemical oxygen demand (BOD₅)/COD ratio increased from 0.24 in raw leachate to 0.67 in treated leachate, and leachate toxicity was reduced by more than 85%. Additionally, the ZVINFs/rULGO and CS contributed to the activation of PS. Keywords: Landfill leachate, COD, NH₃ Persulfate, Activators

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1. Introduction

Landfill leachate contains a high organic load and a wide spectrum of pollutants (1-4). Therefore, using traditional treatment methods for dealing with it does not lead to the desired outcomes (5-8). The leakage of leachate from the landfill to the groundwater aquifers will cause pollution and create financial risks. Therefore, it is necessary to take remedial measures, especially for landfills lacking integrated management of waste and its products (9,10). Persulfate (PS, $S_2O_8^{25}$) is the strongest member of the peroxygen family, with a standard oxidation potential (Eo) of 2.01 V (11–14). It also has an important advantage, namely, it can generate sulfate radicals (SR) with oxidation potentials (Eo) ranging from 2.5 to3.1 V. Therefore, it has been used to oxidize a wide range of contaminants, and it can also be combined with different treatment methods $(15-19)$.

A permeable reactive barrier (PRB) is a barrier containing reactive materials, typically placed to treat the target pollutants by eliminating them, making them suitable for the environment (20,21). This technique has been widely used to treat water plumes contaminated with

leachate (22). Leachate needs advanced treatment systems because it contains a wide range of refractory pollutant compounds (23). PRB technology is an effective method for treating contaminants in municipal solid waste landfill leachate. The performance of PRB technology can be improved by adding materials that increase its effectiveness or by combining it with other methods such as PS technology (17,24,25). However, the high costs for soil drilling, transportation, and pumping pose the main obstacles to this technology (26-28), but conducting onsite treatment can reduce these costs by half (29).

Converter sludge (CS) is the solid waste produced by the iron industry which can be considered a suitable material for activating PS because it is rich in iron oxides (13). It has been used in effective PRB systems for treating leachate (17). Likewise, zero-valent iron (ZVI) is a promising activator for PS (30), and it can be used in PRB. When supported on suitable surfaces such as reduced expanded graphene oxide (rEGO), ZVI can form zero-valent iron nanofibers/reduced ultra-large graphene oxide (ZVINFs/ rULGO), which is considered a suitable compound for this purpose (14,31-34).

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This study presented a scenario for the treatment of leachate from waste landfills using on site PRB technique, where the leachate is directed to pass through the prepared layers for treatment, then it is pumped into the sewerage network or returned to landfills when needed.

2. Materials and Methods

The CS was brought from Esfahan Steel Company, Iran. Natural flake graphite (NFG) was obtained from Yantai Lushun Huitong Biotechnology, Yantai, China. Then, it was sieved through a 100-mesh sieve, and the particles retained on the sieve $(+100 \text{ mesh})$ were used in this study. Sodium PS ($Na₂S₂O₈$, 99%), chromium trioxide (CrO₃, 98%), potassium permanganate (KMnO₄, 99%), and sodium borohydride (NaBH₄, 97%) were obtained from Loba-Chemie, Mumbai, India. Iron (II) sulfate heptahydrate (FeSO₄.7H₂O, 99.5%), sodium hydroxide (NaOH≥97.0%), hydrochloric acid (HCl, 37%), sulfuric acid (H₂SO₄, 98%), and hydrogen peroxide (H₂O_{2,} 30%) were purchased from Merck Company, Darmstadt, Germany. All chemicals employed for preparing synthetic leachate were also obtained from Merck Company. The test kits for COD, ammonia (NH_3) , and Fe (II) determinations were purchased from Zist Tajzieh Gostar Company, Tehran, Iran. Deionized water was used to prepare aqueous solutions. All chemicals and test kits used in experiments had analytical grades and were purchased from reputable companies. Deionized water was used in this study when needed to prepare solutions.

The raw leachate was obtained from the Aradkouh Landfill in Tehran, Iran. It was transported in plastic containers and preserved in a refrigerator until use (5,6). [Table](#page-1-0) 1 presents raw leachate characteristics.

Nano-CS and ZVINFs/rULGO were employed to activate the PS in the PRB technique for leachate treatment. This research presents a promising approach for treating leachate on-site, disposing of which in an environmentally friendly manner is an important part of integrated waste management. The mechanism diagram of the use of activated PS in the PRB technique for landfill leachate management is depicted in [Fig. 1.](#page-2-0)

The continuous treatment studies of leachate using the PRB technique were conducted in a bench-scaled laboratory setup, as shown in [Fig. 2](#page-2-1). The experiment column was designed according to the method by Soubh

Table 1. Raw Leachate Characteristics

Note. pH: Potential of hydrogen; COD: Chemical oxygen demand; NH3: Ammonia; BOD: Biochemical oxygen demand; TDS: Total dissolved solids; EC: Electrical conductivity; * Number of replicates.

et al. Uncontaminated sand and gravel were prepared using Daoud and colleagues' modified method. The PSladen leachate was passed through the activation zone by a peristaltic pump at a flow rate of 4 mL/min (bottomup) for all experiments, except when examining the effect of the flow factor on the removal rate. Pre-PRB gravel and sand acted as a filtration layer to remove suspended materials. Then, the mixed PS and leachate were activated as they passed through the PRB layer, and post-PRB gravel and sand increased the efficiency of pollutant removal.

The nano-CS was prepared by grinding in a ball mill for 60 minutes, followed by passing through a 60 mesh sieve. The rEGO was prepared by Dong and colleagues' method in which expanded graphite (EG) was initially prepared via chemical intercalations. Subsequently, the rEGO was prepared by oxidizing and reducing EG using concentrated H_2SO_4 and KMn O_4 in an ice bath, followed by stirring the resulting product in a diluted hydrogen peroxide solution (36). The ZVINFs/rULGO were prepared based on Fan and colleagues' method (37). [Fig. 3](#page-2-2) presents the preparation process of EG, rEGO, and ZVINFs/rULGO.

Scanning electron microscopy (SEM) and energy dispersive X-ray spectroscopy (EDS) analysis were used to provide high-definition images of the sample surface and information on the chemical composition of activators (VEGA3//TESCAN-Libusina Trida, Czech). X-ray diffraction (XRD) was used to investigate the characteristics of activators' crystallographic structure (X'Pert PRO MPD, PANalytical Company).

A spectrophotometer (HACH, DR 5000) was used to measure COD and $NH₃$ concentrations. Soubh and colleagues' method was used to avoid the possibility of interference between PS and COD concentrations (13). Furthermore, a BOD meter OxiDirect was employed to determine BOD_c and pH was measured by a pH meter (Metrohm-691). Total dissolved solids (TDS) and electrical conductivity (EC) were determined using a conductivity meter (6,14,38). Moreover, Gas chromatography-mass spectrometry (GC-MS) was used to detect compounds in leachate and detect intermediate compounds in treated leachate to measure toxicity. The initial column temperature was set at 60 ° C for 2 minutes, then increased to 200 ° C at a rate of 15 ° C/min, and further increased to 280 ° C at a rate of 5 ° C/min. One microliter of sample was injected into the GC column with a split ratio of 1:5.

Landfill leachate toxicity was estimated using the method by Soubh and Mokhtarani which applies Eq. 1 to assess toxicity levels (6). Chemical waste toxicity in leachate is divided into five categories: X, A, B, C, and D, corresponding to the following ranges < 0.01 , $0.01 - < 0.1$, 0.1–<1.0, 1.0–<10.0, and 10.0–100.0 for fish LC_{50} , respectively.

Toxicity(%) = $\sum X$ (%) $\rightarrow \sum \frac{A\%}{10} + \sum \frac{B\%}{100} + \sum \frac{C\%}{1000} + \sum \frac{D\%}{10000}$ (1) In the batch process**,** the influence of each pH value (3, 5, 7, and 11), activator concentration (0.6, 0.8, 1, 1.2,

Fig. 1. Schematic Diagram of the Use of Activated PS in PRB Technique for Landfill Leachate Management. *Note.* PS: Persulfate; PRB: Permeable reactive barrier

Fig. 3. Preparation of (a) EG, (b) rEGO, and (c) ZVINFs/rULGO. *Note.* EG: Expanded graphene; rEGO: Reduced expanded graphene oxide; ZVINFs/rULGO: Zero-valent iron nanofibers/reduced ultra-large graphene oxide.

and 1.4 g L-1), and PS concentration as a proportional ratio with COD (PS/COD (g/g): 1, 2, 4, and 6) on removal efficiency was evaluated to select the optimal operating condition. Experiments were separately conducted for each activator. COD indicates the number of compounds that need oxidation, therefore determining the amount of required oxidant (39, 40).

In the continuous process, the response surface methodology (RSM) was utilized to estimate the relationships and interactive effects of discrete parameters (activator, pore volume [PV], and flow rate) on the removal of the COD and NH_3 . This study used the BBD polynomial model (second-order) to design experiments and investigate the correlation between the effective parameters, using Eq. 2:

$$
R = B_0 + \sum_{i=1}^{k} B_i X_i + \sum_{i=1}^{k} B_{ii} X_i^2 + \sum_{i=1}^{k} \sum_{j=i+1} B_{ij} X_i X_j + \varepsilon
$$
 (2)

Where *R* is the predicted response, *β0* is the constant coefficient (intercept term), *βi* are the linear coefficients, *βii* are the quadratic coefficients, and *βij* are the interaction coefficients. *Xi* and *Xj* are independent variables, where *k* is the number of factors, and *e* is the residual term, allowing uncertainties between observed and predicted values. The analysis of the variance (ANOVA) was employed to determine the compatibility between the model and laboratory values (41). The F-test was used to estimate the statistical significance of all terms in the polynomial equation within a 95% confidence level (42). The levels and ranges of effective parameters were coded at three levels $(-1, 0, and +1)$, as shown in [Table](#page-3-0) 2. For the first parameter, values of 0, 50, and 100 correspond to ZVINFs/rULGO alone, 50% CS+50 ZVINFs/rULGO, and CS alone, respectively. Finally, $BOD₅/COD$ ratios and leachate toxicity before and after treatment were estimated.

The values of the experimental results were presented at the selected points of the BBD to be statistically evaluated, as illustrated in [Table](#page-3-1) 3. The removal percentage was achieved using Eq. 3:

$$
Removel \ (\%) = \left[(C_0 - C_e) / C_0 \right] \times 100 \tag{3}
$$

Where C_{ρ} and C_{e} (mg/L) are the initial and ultimate concentrations of COD and NH_3 , respectively.

3. Results and Discussion

The XRD patterns of CS and ZVINFs/rULGO are

Table 2. Levels of Effective Parameters

Factors		Range and Levels		
	Symbols	(-1)	0	$(+1)$
Activator	А	Ω	50	100
PV (mL)	R		6.5	12
Flow (mL/min)	C			13

Note. PV: Pore volume.

presented in [Figs. 4A](#page-4-0) and [4B,](#page-4-0) respectively, and EDS analysis ofCS and ZVINFs/rULGO is presented in [Table](#page-5-0) 5. The XRD pattern of CS ([Fig. 4A](#page-4-0)) shows peaks resting from iron oxides, which decompose into iron ions in an acidic medium, needed for activating the PS process (43). Conversely, the XRD pattern of ZVINFs/rULGO [\(Fig. 4B](#page-4-0)) illustrates peaks related to Fe[°], which is considered a strong PS activator, especially in acidic conditions (34).

The SEM images displayed that the particle size of CS is less than 800 nm ([Fig. 5A\)](#page-4-1). The images also showed the distribution of ZVINFs on the surface of the rULGO in the chain structure with a diameter of about 100 nm [\(Fig. 5](#page-4-1) B), which may increase their effectiveness as activators. As evident in [Table](#page-3-2) 4, EDS analysis confirmed the presence of iron to be more than 70% in CS and more than 55% in ZVINFs/rULGO.

Note. BBD: Box–Behnken design; pH: Potential of hydrogen; COD: Chemical oxygen demand; PV: Pore volume.

Note. EDS: Energy dispersive X-ray spectroscopy; Wt: Weight; CS: Converter sludge; ZVINFs/rULGO: Zero-valent iron nanofibers/reduced ultra-large graphene oxide.

Fig. 4. X-ray Diffraction Analysis of (A) CS and (B) ZVINFs/rULGO. *Note.* CS: converter sludge; ZVINFs/rULGO: Zero-valent iron nanofibers/reduced ultra-large graphene oxide .

Fig. 5. SEM Images of (A) CS and (B) ZVINFs/rULGO. *Note.* SEM: Scanning electron microscopy; CS: Converter sludge; ZVINFs/rULGO: Zero-valent iron nanofibers/reduced ultra-large graphene oxide.

Batch Process

pH is one of the most important factors that significantly affects the decomposition of iron compounds in solutions (30,44,45). [Fig. 6a](#page-5-1) shows the change in removal efficiency of COD with varying pH. As can be seen, the removal efficiency was significantly higher in acidic media due to the decomposition of iron oxides in CS, releasing iron ions according to Eqs. 4 and 5 (43). Furthermore, zero iron particles decompose into iron ions according to the equations (6-9) (14), and these iron ions activate PS as in Eq. 10 (46,47)**.**

$$
Fe3O4 + 8H+ \to 2Fe3+ + Fe2+ + 4H2O
$$
 (4)

$$
Fe_2O_3 + 6H^+ \to 2Fe^{3+} + 3H_2O
$$
 (5)

$$
Fe^o + 2H^+ \rightarrow Fe^{2+} + H_2 \tag{6}
$$

$$
Fe^{o} + S_{2}O_{8}^{2-} \rightarrow Fe^{2+} + 2SO_{4}^{2-} \tag{7}
$$

$$
2Fe^{o} + O_{2} + 2H_{2}O \rightarrow 2Fe^{2+} + 4OH^{-}
$$
 (8)

$$
2Fe^{o} + 2H_{2}O \rightarrow Fe^{2+} + 2OH^{-} + H_{2}
$$
 (9)

$$
S_2O_8^{2-} + Fe^{2+} \to SO_4^{--} + SO_4^{2-} + Fe^{3+}
$$
 (10)

By increasing pH, the removal efficiency decreased up to pH 7 because a rise in pH levels leads to the formation of complexes and deposits of iron compounds, removing iron ions from the medium according to the equations (11 to 14) (48,49).

$$
Fe^{2+} + H_2O \rightarrow FeOH^+ + H^+ \tag{11}
$$

$$
Fe^{3+} + H_2O \to Fe(OH)^{2+} + H^+ \tag{12}
$$

$$
Fe^{3+} + 2H_2O \rightarrow Fe(OH)_2^+ + 2H^+ \tag{13}
$$

$$
2Fe^{3+} + 2H_2O \rightarrow Fe_2(OH)_2^{4+} + 2H^+ \tag{14}
$$

An increase in pH above 8 causes a slight increase in removal efficiency, as shown in [Fig. 4a](#page-4-0) because strong alkaline conditions contribute to PS decomposition and

 ${\sf Table\ 5.}$ ANOVA Test for COD and NH $_{_3}$ Removal

N*ote. ANOVA: Analysis of variance; COD: Chemical oxygen demand; NH₃: Ammonia; SS: Sum of squares; df: Degree of freedom; PV: Pore volume.*

Fig. 6. Effect of **(a)** pH (PS/COD ratio: 4; ZVINFs/rULGO Dosage: 1 (g/L); Reaction Time: 60 min), (**b)** ZVINFs/rULGO dosage (PS/COD Ratio: 4; pH 3; Reaction Time: 60 min), **(c)** PS/COD Mass Ratio (ZVINFs/rULGO Dosage: 1.6 (g/L); pH 3; Reaction Time: 60 min) on the COD Removal. **(d)** The Supposed Mechanism of Contaminants Removal by Activated PS. *Note.* pH: Potential of hydrogen; PS: Persulfate; COD: Chemical oxygen demand; ZVINFs/rULGO: Zero-valent iron nanofibers/reduced ultra-large graphene oxide.

sulfate radical formation, according to several steps in equations (15 to 17) (50).

$$
S_2O_8^{2-} + HO_2^- \to SO_4^{2-} + SO_4^{2-} + H^+ + O_2^{2-} \tag{17}
$$

$$
S_2O_8^{2-} + OH^- \to HSO_4^{-} + SO_5^{2-} \tag{15}
$$

$$
SO_5^{2-} + H_2O \to HO_2^- + SO_4^{2-} + H^+ \tag{16}
$$

The acidic condition is ideal for the decomposition of iron compounds necessary for PS activation, so pH 3 was selected for the continuous process (13,14). Acidic conditions are most suitable for systems that rely on iron

ions to activate PS (51,52).

[Fig. 6b](#page-5-1) illustrates the effect of activator concentration on the removal efficiency of COD. As the activator concentration increases, the removal efficiency of COD increases to a concentration of 1.2 g/L since increasing the activator concentration in the solution increases the concentration of dissolved iron ions (53). Beyond this point, the removal efficiency did not change with the increase in activator concentration because an increase in the concentration of ions beyond saturation can hinder sulfate radical according to Eq. 18 (46).

$$
Fe^{2+} + SO_4^{--} \to SO_4^- + Fe^{3+} \tag{18}
$$

The 1.2 g/L activator concentration was selected for the continuous process based on the batch study results (13,34) because the increase in the catalyst concentration beyond a certain limit causes the active sites on the surface of the catalyst to interfere with each other (54,55).

[Fig. 6c](#page-5-1) presents the results of the effect of oxidant dose on the removal efficiency of COD. It was observed that rising PS dose initially increases COD removal efficiency, but this increase stopped at a certain point because an increase above the required limit may lead to the inhibition of the radical formation as depicted in the equations (19 to 20) (46).

$$
SO_4^{\bullet-} + S_2O_8^{2-} \to S_2O_8^{-} + SO_4^{2-} \tag{19}
$$

$$
SO_4^{\prime -} + SO_4^{\prime -} \to S_2 O_8^{\; 2-} \tag{20}
$$

The 1.2 g/L concentration was chosen when near stability was achieved in the removal effectiveness. After this point, increasing the concentration became useless; therefore, a PS/COD ratio of 3 was selected for the continuous process based on the batch study results. A similar trend was observed in a previous study in which the researchers attributed this ineffectiveness to the saturation of the active sites when the PS concentration exceeded a certain limit (56). [Fig. 6d](#page-5-1) illustrates the proposed mechanism of contaminant removal by activated PS using CS and ZVINFs/rULGO in PRB technology.

Continuous Process

F-values for COD and NH₃ degradation were 222.52 and 273.00, respectively [\(Table](#page-5-0) 5), showing the model's significance, but the model's lack of fit (LOF) is not significant (*P* value*<*0.05) (45). Furthermore, the predicted R^2 and adjusted R^2 values indicate that the model is suitable. The signal-to-noise ratios for the model should be greater than 4 to be eligible (57). The signal-to-noise ratios for COD and NH₃ removals models were 51.067 and 58.099, respectively, confirming the model's eligibility.

ANOVA was used to determine whether there were any statistically significant differences between variables [\(Table](#page-7-0) 6). Based on the RSM, the relationship between the COD and NH₃ removal and the operating parameters

(Activator, PV, and flow) was obtained as quadratic models (Eq. 21 and Eq. 22) based on BBD and ANOVA.

\n
$$
\text{CODremoval } (\%) = +90.25 - 0.084A - 3.7B + 0.45C
$$
\n

\n\n $-3.6 \text{AB} + 5.8 \text{AC} + 0.08 \text{BC} - 1.09 A^2 - 0.019 \text{B}^2 - 0.161 \text{C}^2 \text{ (21)}$ \n

$$
NH3removal (%)=+80.96-0.165A-3.26B+0.59C-5.9AB
$$

+0.01AC+0.0.07BC-7.11A²-0.035B²-0.17C² (22)

Where A is activator, B is flow, and C is PV.

[Figs. 7A](#page-8-0) through [7F](#page-8-0) show 3D diagrams of the relationship between operating parameters (PV and flow) in the presence of an activator at pH 3 and their effect on degradation efficiency. [Figs. 7A](#page-8-0) and [7B](#page-8-0) illustrate the relationship between flow and PV in the presence of ZVINFs/rULGO alone and their effect on COD and NH₃ removal efficiency, respectively. [Figs. 7E](#page-8-0) and [7F](#page-8-0) display the relationship between flow and PV in the presence of CS alone and their effect on removal efficiency. [Figs. 7C](#page-8-0) and [7D](#page-8-0) show the relationship between flow and PV in the presence of a 50% CS+50% ZVINFs/ rULGO and their effect on removal efficiency. The highest values of removal were attributed to ZVINFs/ rULGO alone because the expanded graphene atoms are more stable in the rarefied medium, thus supplying the PRB with the necessary iron ions to activate the PS more effectively. However, increasing the PV number decreases the removal efficiency due to a reduction in the iron ion content as the flow continues or surface passivation caused by the pollutant deposition on the ZVINFs/rULGO surface, which prevents the process of supplying iron ions (14,34). This underscores the need to compensate for the loss of the activator by injecting it into PRB. Removal efficacy can also be improved by increasing the number of PRB.

[Figs. 7C](#page-8-0), [7D](#page-8-0), 7E, and 7F indicate lower removal efficacy when using CS because nano-CS is washed away with the leachate flow (17). Therefore, the PS/ZVINFs/rULGO system was chosen for this study. Continuous operation of PRB leads to reduced performance due to factors related to the physicochemical properties of the active substance, as well as engineering and procedural characteristics of PRB (58).

The major organic compounds identified in unprocessed and treated leachate (using GC/MS analysis) are illustrated in [Table](#page-7-0) 6. The PS/ ZVINFs/rULGO system increased the value of the biodegradability from 0.24 before treatment to 0.67 after treatment in the presence of ZVINFs/rULGO lone as an activator. This indicates that part of the refractorycontaminated materials in the leachate were removed and another part was decomposed into simpler compounds (6,39). Additionally, the toxicity of unprocessed and treated leachate was 0.263% and 0.225%, respectively, suggesting a reduction of more than 85%.

4. Conclusion

This study proposed a system for leachate treatment using

Table 6. Major Organic Constituents of Unprocessed/Treated Leachate

Fig. 7. 3D Diagrams for Relationship Between Operating Parameters (PV and Flow) in the Presence of Activator, (A and B) in the Presence of ZVINFs/rULGO Alone, (C and D) in the Presence of 50% CS+50 ZVINFs/rULGO), (E and F) in the Presence of CS Alone. *Note.* PV: Pore volume; ZVINFs/rULGO: Zero-valent iron nanofibers/reduced ultra-large graphene oxide; CS: Converter sludge

permeable barriers reinforced with PS within the site. The active layer was enriched with two types of activators (CS and ZVINFs/rULGO). The resultsindicated that ZVINFs/ rULGO outperformed CS when used as an activator of PS in PRB technology. The nano-CS was prepared by grinding it in a ball mill, while EG was prepared via chemical intercalation method. The XRD analysis of CS and ZVINFs/rULGO revealed the presence of iron oxides and Fe° , respectively. Moreover, EDS analysis showed an iron component ratio of more than 70% and 55% in CS and ZVINFs/rULGO, respectively. Nevertheless, the removal effectiveness decreased as the number of treated batches increased.

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Competing Interests

None declared.

Ethical Approval

Not applicable.

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